DAKI AEKUSPACE LID

Product No.: D412-630				Created By: AJS Approved By: \(\lambda\) ABC \(\frac{33.9}{2}\) ABC \(\frac{4}{3}\) ABC \(\frac{1}{3}\) ABC \(\frac{1}3\) ABC \(\frac{1}3\) ABC \(\frac{1}3\) ABC \(\f				
Product Name:					Checked By: Gen	erai Manage	r Approval:	
Distribution	Pond	Boon I	Initial / Da	to	Distribution	Reqd	Resp	Initial / Date
Production Manager	Reqd Y	Resp,	illitiai / Da	le		Requ	Resp	initial / Date
Production Engineering Coord	Y				DQA / QA Coord		<u> </u>	
Production Document Control		EC/DD			QC Coordinator	- 	0111	
	Y	JLD			Marketing Y SW		SVV	
Customer Technical Support	Y	DSTOW			Customer Order Processing			
		<u> </u>			<u> </u>			
Reason for Change:	Prevent	Cracking in the -0	41/-042 In:	stallation	3			
D								
Documents Affected:								
IIN-D412-630 Rev. M								
ICA-D412-591 Rev. 4								
D2795 Rev B								
D2812 Rev B								•
<u> </u>								
PARTS MUST COMPLY				х	PREVIOUS PARTS SATISFACTORY]
# Quality Assurance Actions			Reqd	Resp	Notes	5		Complete
1 Notify Previous Customers			N					
2 Notify Eurocopter France			N					
3								
# Engineering Actions				Г вс	\$1-4-			Complete
# Engineering Actions 4 Required Documents/Drawin	ao Undo	or Davieus	Reqd	Resp	Notes			Complete
			N.		(SUPERCEDE)			
5 Update Product Compatabilit			N N	<u> </u>	· · · · · · · · · · · · · · · · · · ·			
6 Create Eurocopter Form (FE7 Notify TC / FAA of Change	<u></u>		N N	 			······	
7 Notify 1071 AA of change			1 11					<u> </u>
# Document Control Actions			Reqd	Resp	Notes	3		Complete,
8 Move Electronic Files			Y	KJ				09.01.27
Update Blue/Pink/DSI Folder and Electronic Files		Y	KJ				10901.2704	
10 Update Controlled PDF Files		Y	KJ				0	
11 Update Master Document Lis	<u> </u>		Υ	AJS		·		ΙΛ
12 Update Document Record (DR)			Y	KJ	Fev. Q			09.01.27 95
13 Update Product Developmen		•	N					, 0
14 Update QSI 021 and/or STC		al List	N					- 4
15 Update Parts / STC Databas			Y	KJ	D2795-3/-4, D2812-043/-044		09.01.27 1	
16 Update / Verify ARC Database			N					
17 Create / Update Change Rec 18 Create / Update PPP's	ora Fori	n	Y	KJ	ROLL CHANGE NUMBER FOR	R -011 & -012	TO CHG 007	1 - 1.01 1.70. 1
18 Create / Update PPP's 19 Update Document Control Da	tahaaa	/ Laminated Descri	Y	KJ				09.01.27
20 Update Grey Project Binder	navase	, Lammated Dwgs	N Y	KJ		····		09,01,27
21 Update D-Part/M-Drawing/DS	SI/DEO I	Master Binders	T Y	KJ				09 01.27
22 22			+ '-			-		01.01.01
23			- 					
		_			• • • • • • • • • • • • • • • • • • •			
Description / Action:		630						
RELEASE IIN-D412-630 Rev. M.	ICA-D4	12-591 Rev. 4, D2	795 Rev 8	& D281	2 Rev B.			
•					•			
D2812-041 & -042 were welded t					ies (See Attached ADR).			
						12705	-1 +3	
All existing Kits must comply Sca	p any ex	kisting D2812-041	& 042 Scra	р апу ех	isting D2795 +041., -042, -1 - & -2	Duris	. , ,	
All existing Kits must comply Scap any existing D2812-041 & 042 Scrap any existing D2795 .041., -042, -1 & -2 \\ \frac{1.279}{2.041} \sqrt{3} \\ \frac{1.279}{								
NOTE: Change DSI 9386 & 9353 to "ON REQUEST ONLY".								
All existing Kits must comply Scap any existing D2812-041 & 042 Scrap any existing D2795 .041., -042, -1. & -2. D2795-1 + 3 NOTE: Change DSI 9386 & 9353 to "ON REQUEST ONLY". WY 25438 W 54, 52, 04								
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					- 10 4, 1.			• (
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				ECNIV-				
				ECN Ve	rified & Complete:		Date:	

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Date: 09.01.20 Jo	b No.:	00	569	ADR Yes/No: Y	ADR Dat	e:	09.01.	24 - 1	0
Product No.: D412-630				Created By: AJS	Approved	d By:	JMZ.	21 5CN #: 0	⁹⁻ 512
Product Name:				Checked By:	General	Manage	r Approval:	: (
Distribution Regd F	Resp Init	ial / Da	te	Distribution		Reqd	Resp	Initial /	Date
Production Manager Y	LL			DQA / QA Coord	-	11544		Tritter 7	Dute
	C/DD ,			QC Coordinator			╁		
	JLD			Marketing		Υ	sw		
Customer Technical Support Y DS	STOW			Customer Order Proces	ssing				
	_								
Reason for Change: Prevent Cra	acking in the -041	/-042 Ins	stallations	s					·
Documents Affected: IIN-D412-630 Rev. M ICA-D412-591 Rev. 4 D2795 Rev B D2812 Rev B									
PARTS MI	JST COMPLY		х	PREVIOUS PARTS S	SATISFA	CTOR	ΥΓ		
# Quality Assurance Actions		Reqd	Resp	Γ	Notes			Com	plete
Notify Previous Customers		N				· · ·			
2 Notify Eurocopter France		N							
3			ļ	<u> </u>			· · · · · · · · · · · · · · · · · · ·		
			<u> </u>	1					
# Engineering Actions		Reqd	Resp	I	Notes			Com	plete
4 Required Documents/Drawings Under R	eview	N		(SUPERCEDE)					
5 Update Product Compatability Matrix		N							
6 Create Eurocopter Form (FEE)		N							
7 Notify TC / FAA of Change		N	<u> </u>						
# Document Control Actions		Reqd	Resp		Notes			Com	pletę,
8 Move Electronic Files		Y	KJ		•			09.01.7	7 9
9 Update Blue/Pink/DSI Folder and Electro	onic Files	Y	KJ					09:01.2	704
10 Update Controlled PDF Files		Υ	KJ						\mathcal{O}
11 Update Master Document List (MDL)		Υ	AJS						- 1 1
12 Update Document Record (DR)		Y	KJ	Rev. Q				09.01.2	7 954
13 Update Product Development Summary		N				~·····	······································		
14 Update QSI 021 and/or STC Approval Li	ist	N		D0705 01 4 D0040 04040				10	- 1/2 =
15 Update Parts / STC Database 16 Update / Verify ARC Database		Y	KJ	D2795-3/-4, D2812-043/-0)44			09.01.2	177
17 Create / Update Change Record Form		N Y	KJ	ROLL CHANGE NUMBER	EOD 011	1 0 010	TO CHC (007 00 01 10	- dr
18 Create / Update PPP's			KJ	ROLL CHANGE NUMBER	CFOR-01	Ι α -012	10 CHG (09.01.2	- TELA
19 Update Document Control Database / La	aminated Dwas	- N	130					0101.0	<u></u>
20 Update Grey Project Binder	Idiod Diigo	Y	KJ					09.01.2	7 JAL
21 Update D-Part/M-Drawing/DSI/DEO Mas	ster Binders	Ÿ	KJ					09.01.2	
22									
23									
Description / Action: RELEASE IIN-D412-630 Rev. M, ICA-D412- D2812-041 & -042 were welded to be replace All existing Kits must comply Scap any existing	ed by -043 & -044	riveted	assembl	ies (See Attached ADR).	8−2 .	A	M.		
NOTE: Chango DSI 9386 8 9363 to "ON DE	OHEST ONLY								

ECN Verified & Complete:	Date:	